

## UNIT STARTING AND WORKING

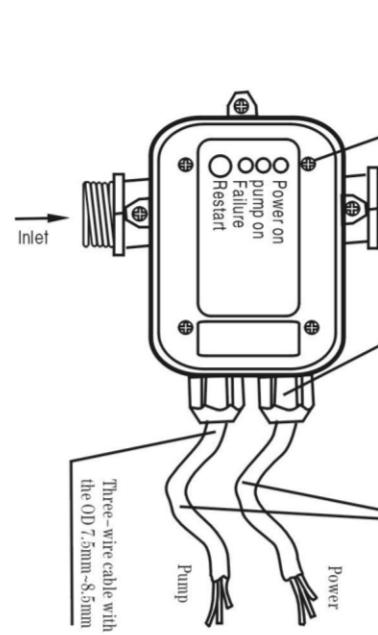
### Automatic Control For Water Pump

#### Warning

Never take the electronic board out of the control box. The wiring diagram inside the terminal block will show you how to make correct connection. Wrong connection will destroy the whole electronic circuit.

Cable used for connection must be a three-wire, one with compulsory grounding end. It shall have the outer diameter at 7.5mm min and 8.5mm max. One of the leading end of the cable must be lower than the position of the fixing screws while the cable being connected to the power as shown in the Fig.

The four screws on the panel board and the two nuts for fixing cable must be well fastened to avoid water entering into the control box and damaging the electronic circuit.



#### STARTING

When the unit is connected to the electrical network, the green led "Power On" lights up and the yellow led "On" (pump in operation) 2 seconds later indicating that the pump has been started. The pump continues to operate for dozens of seconds enabling the system to fill the pipes and to reach the required pressure. If this lapse is insufficient, the red led "Failure" lights up. In this event, keep the "Restart" button pressed and wait, with a tap opened, until the red led is off.

#### FUNCTIONING

- ① Introduction of the normal function
- ② Introduction of the timing automatic function

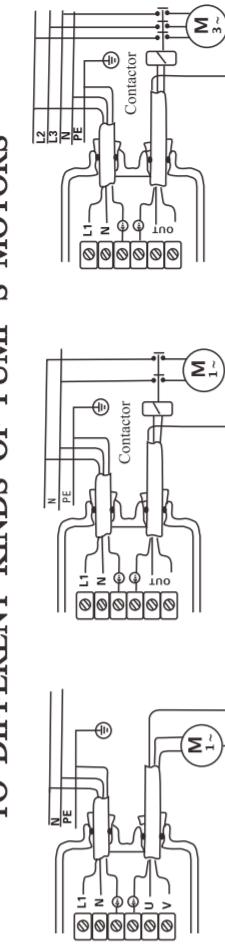
① When particular operational breakdowns occur, such as water failure, obstruction of the suction pipe etc., the unit recognizes the breakdown and the red led "Failure" lights up; at the same time a stop signal is sent to the pump to prevent damages caused by its working in the absence of water. Rectification of failures that have caused the blockage, allows the system to be restarted by pressing the "Restart" button.

② When breakdowns occur, such as water failure, obstruction of the suction pipe etc., the unit can prevent damages caused by its working in the absence of water.

When there is no water supply, the water pump runs automatically for 40s after stopping for 10s again and checks the water supply; if there is still no water supply, the water pump will automatically and uniformly repeat the above procedures.

After 24 hours, the pump will start automatically if the flow through the controller is more than the starting flow.

## WIRING DIAGRAMS FOR CONNECTING THE UNIT TO DIFFERENT KINDS OF PUMP'S MOTORS



Wiring diagram for connection of three-phase 100V pumps through remote control switch.

#### SPECIFICATIONS

TYPE OF DEFECT	CAUSES DEPENDING ON THE UNIT CAUSES NOT DEPENDING ON THE UNIT
DO NOT TOUCH	The pump does not provide sufficient pressure due to a block in the tube minimum working pressure
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## INSTRUCTIONS FOR CORRECT UNIT INSTALLATION

If the column of water between the pump and the highest tap exceeds 15 m, the unit cannot be installed directly on the pump, it has to be based until the column of water between the unit and the highest tap does not exceed 5 m.

I.E. if column of water is 20m, from the pump, the unit must be placed 5 m higher than the pump.

Safety valve preventing water emission in case of water diaphragm breaks.

It is imperative to install the unit vertically, the arrows in the upward position.

DO NOT TOUCH

The unit is equipped with a check valve to prevent the pipeline from losing pressure.

No taps can be installed between the pump and the unit.

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To prevent back pressure damage, do not bend the unit.

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80g铜版纸

英文说明书  
(1.0bar 1.5bar 2.2bar 通用)

共 1 页 第 1 页

1: 1

江苏环力科技发展股份有限公司

297.00 mm

210.00 mm

## 技术要求:

- 表面光洁平整，字迹清晰；
- 图片、颜色等均参照电子档。
- 该说明书需双面印刷。